

# akurit WF Multifill ST

## permanently-elastic joint sealant, solvent-free

- very good adhesive properties, can be plastered over
- weather and UV-resistant



## Applications

- for joint widths up to maximum 6 mm

## Properties

- rapid-curing
- applicable wet-in-wet

## Substrate

### Suitable substrates

- Paint systems, metals, glass, ceramic, non-porous substrates and various plastics

### Pretreatment

- The use of an adhesive primer is recommended on concrete.

## Processing

### Temperature

- Do not process or allow to dry out at air, material or substrate temperatures below +5°C, or if there is a risk of exposure to night frost, or at temperatures above +30°C, or in direct sunlight, or on heated up surfaces, and/or in windy conditions.

### Applying / Processing / Assembling

- Apply AKURIT WF Multifill ST on one side on the dry, grease and dust-free adhesive area.

### Drying / Hardening

- Curing 24 hours: approx. 4 mm
- Timings relate to +20°C and 50% relative humidity.

### Tool cleaning

- Clean all tools and equipment with water immediately after use.

### Notes

- With increased air humidity or after spraying the adhesive with water, the skin formation time is much shorter.
- With inhomogeneous, different substrates, achievable adhesion values should first be determined by a test, however.

## Packaging

- 310 ml/cartridge

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## Storage

- Store in the original, unopened packaging in dry, frost-free conditions.
- Protect against direct sunlight.
- If stored in its original packaging, the product will keep for at least 12 months from the date of manufacture.

## Quantity required / Yield

- coverage: approx. 10 m with 5 mm joint width

## Technical Data

<b>Colour</b>	brown beige
<b>Density</b>	1,5 g/cm <sup>3</sup>
<b>Temperature resistance, permanent</b>	-40°C to +100°C

All data are average values that were determined under laboratory conditions according to relevant test standards and application tests. Deviations are possible under practical conditions.

## Safety and disposal instructions

### Safety

- Follow further instructions in the safety data sheet.

### Dispose

- Hardened product residue can be disposed of according to waste directory regulations under the Waste Code 17 09 04 (mixed construction and demolition waste, with the exception of waste which falls under 17 09 01, 17 09 02 and 17 09 03).

## General notes

This information sheet provides only general recommendations. Should you have any queries relating to a specific application, please contact our technical sales advisor or call our hotline: +49 541 601-601. All of the details given are based on our current knowledge and experience and on the assumption that the materials are professionally applied and used for their normal purpose. All of the details are non-binding and do not release users from their duty to undertake their own tests to ensure suitability for the intended application. Due to the effects of different weather, processing and construction site conditions, no guarantee can be given for the general validity of all details. We reserve the right to make changes as a result of further development of the product and applications engineering. The general rules for construction engineering, the valid standards and guidelines, and the technical working guidelines must be observed. The publication of this technical data sheet renders all previous editions of this data sheet void. Please obtain the latest information from our website.